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Approved by	S. Eldridge
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SPECIFICATIONS

• <i>Physical</i>		Aseptic	
Drum markings on printed sticker (additional markings on request)	Produced by Product Additives Product Code Brix Brix/Acid Ratio Country of Origin Traceability Data Storage Fill date Nett weight Pulp Seal No Best before end date Orange round sticker (aseptic)		
Packaging	210 L Aseptic bags in 75 micron , blue tinted single polythene bags in approved reconditioned steel drums 1 x Polythene bag folded over. (New steel drums available on request).Conical drums available on request.		
Pack size - ° Brix (tolerance ± 1° Brix)	Litres	Net Mass	
60°B @ 20° C (59 – 61°B)	206	265	
Brix/Acid Ratio	Range		
Subject to seasonal variations	Feb- May	Minimum 13.0 : 1	
	Jun - Oct	8.0 - 12:9 : 1	
	Nov - Dec	Minimum 13.0 : 1	
Pulp Content (at 12.8° Brix)	% Pulp (V/V)		
Medium (red sticker)	6 - 10 %		
pH (at 12.8° Brix)	3.0 – 3.6		
Total Acid (Citric) (at 12.8°Brix)	3.0 – 11.0g/L (0.30 – 1.10%)		
% w/w anhydrous (at +-60°Brix)	14.0 – 51.6g/L (1.5 – 5.39 %)		
Vitamin C (at 12.8° Brix)	Above 50ppm		
Cloud Stability (at 12.8° Brix)	Stable for 24 hours		
Taste (at 12.8° Brix)	Typical pineapple flavour		
Colour (at 12.8° Brix)	Light to dark yellow colour		
Raw Material used	Cayenne pineapple (<i>Ananas comosus</i>)		
Storage	Ambient – cool storage is recommended		
Shelf Life	1 year		
Religious certification	Kosher and Halaal		
• <i>Microbiological</i>		colony forming units per ml	
Plate count	0		
Yeast count	0		
Mould count	0		
Coliform Count	0		
• <i>Chemical</i>		Nil	
Additives	Nil		
• <i>Food Safety</i>			
Legislation	Complies to Fertilizers, Farm Feeds, Agricultural Remedies & Stock Remedies Act, 1947 (Act No 36 of 1947) Complies to Regulation (EC) 852/2004 of the EC - Hygiene of Foodstuffs Complies to Council Directive 2001/112/EC - Fruit Juices & similar products intended for human consumption Complies to A.I.J.N Code of Practice for Fruit Juices Complies to PPECB (Perishable Products Export Control Board) Code of Practice		
Genetically Modified Materials	Free from genetically modified materials		
Allergen Materials	Free from allergen materials		
Heavy Metals	Complies to limits for heavy metals locally and international markets		